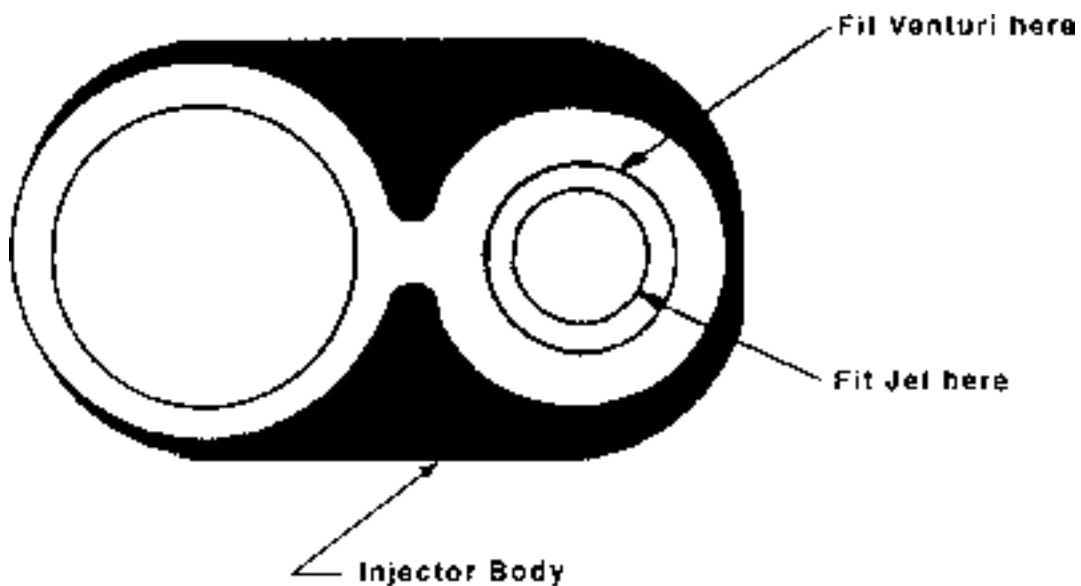


DEEP WELL INJECTOR ASSEMBLY INSTRUCTIONS

To complete your Deep Well Injector kit you must assemble the jet and venturi into the injector body as follows :-

- Secure the brass injector in a vice with two threaded holes facing up.
- Apply thread sealant (tape supplied) to the male thread on the jet and the venturi.
- Fit jet to female threaded hole inside injector body. Use a 13/16" tube spanner (automotive spark plug spanner).
- Fit long venturi to outer threaded hole directly above jet.

NOTE: Firm hand tightness only is required when fitting jet and venturi. Do not over tighten.



- Install Deep Well Injector as per instructions supplied with pump.

IDENTIFICATION FOR DEEPWELL VENTURIS & JETS

All Venturis and Jets are identified by individual part numbers (as below). The last two digits of the Venturi and Jet part numbers refer to the bore diameter in 64th of an inch.

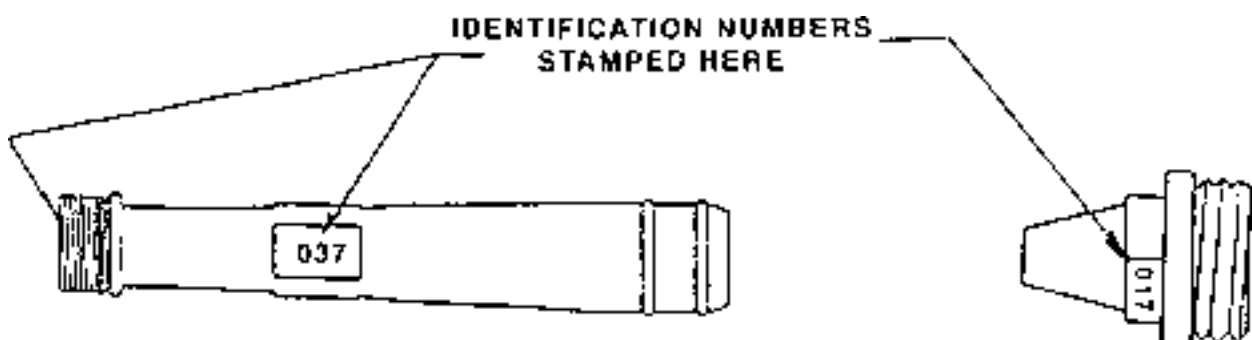
DEEPWELL JET KIT MODEL NO.	VENTURI PART NO.	JET PART NO.
22469-1	8358-030	7527-18
22470-1	8358-023	5019-017
22471-1	9907-34	9908-20
22472-1	9907-29	5019-021
22473-1	9907-34	9908-22
22474-1	9907-29	9908-20
22475-1	10376-22	5019-017
22570-1	9906-31	7527-21
22571-1	9555-037	9908-20
22572-1	10682-32	9908-22
22573-1	9555-030	7527-21

All Venturis and Jets are stamped with the dash number for the table above.

Eg:- Venturi Part No. 9555-037 stamped '037'
Jet Part No. 5019-017 stamped '017'

The location of these numbers are per the diagram below.

ie. The Venturi part number is stamped on its spanner flats or on the internal entry at the threaded end. The Jet part number is stamped on its hexagon flats.



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