



INSTALLATION GUIDE



AUTOMATIC POOL CLEANER

Step 1. PREPARE YOUR POOL

1. Clear both the weir and pump baskets.
2. Backwash the filter until the sight glass runs clear.
3. Empty the filter for approx. 7 minutes to re-compact the filter sand.
4. Adjust all return jets to point downwards or towards each other to prevent a circular water flow pattern.

Step 2. ASSEMBLE YOUR ORCA® STEALTH® HEAD

1. Fit the skirt over the base of your Orca® Stealth® head with the top of the skirt (marked hair) facing upwards.
2. Make sure that the skirt rotates freely once fixed.



Step 3. ASSEMBLE YOUR HOSES

1. The unique male/female connection ensures maximum flexibility and pool surface coverage.
2. Always insert ends off of one hose to female end of another, not the other way round!
3. Make sure that hoses are connected tightly together, to ensure best performance use only genuine Orca® pool hoses.
4. The ideal length is from the weir to the furthest point of the pool (250' max extra hose).

Step 4. DETERMINE THE CORRECT HOSE LENGTH

1. The ideal length is from the weir to the furthest point of the pool (250' max extra hose).
2. If the furthest point from the weir is the steps, use the lowest step as the furthest point.



Step 5. FIT ATTACHMENTS TO THE POOL HOSES

1. Place the hose weight (blue in colour) approx. 30 cm from the male end of the run of hoses.
2. Place the hose protector ring approx. 10 cm from the female end of the run hoses.



Step 6. SETTING UP THE WEIR

1. Switch the pump off.
2. Place the universal weir adaptor (only) into the weir plate.
3. Connect 2 x 45° elbows to the weir adaptor and then insert Orca® weir valve into it with weir flow arrow on side of the valve pointing towards the weir.
4. Connect female end of hose protector fitted to the weir valve and male end with fitted hose weight to cleaner's head.
5. Switch the pump on.
6. Your new Orca® pool cleaner will start to work immediately.

Step 7. CONNECTING UP YOUR POOL CLEANER

1. Submerge the hose length under the water to allow the two to fill with water.
2. Submerge the Orca® head under water and allow it to open.
3. Assemble individual Orca® hoses to each other while submerged.
4. Connect female end of hose protector fitted to the weir valve and male end with fitted hose weight to cleaner's head.
5. Switch the pump on.
6. Your new Orca® pool cleaner will start to work immediately.

Step 8. CORRECT ANGLE OF THE CLEANER HEAD

1. The pool cleaner must be angled so that the skirt is flush with the pool surface.
2. The hose weight is used to neutralise the buoyancy of the pool hoses.
3. Connecting the angle of the head must be done in the deepest area of the pool.
4. Adjust the hose weight up or down to ensure that the skirt sits flush with the pool surface.

Step 9. CORRECT SPEED & PERFORMANCE

1. The auto-weir valve has 3 settings - high, medium or low.
2. The auto-weir valve is preset at the factory to achieve maximum cleaning ability on the medium setting.
3. Only adjust the auto-weir valve setting if dissatisfied with pool cleaner performance.

Step 10. ONLY FIT DEFLECTOR IF NECESSARY

1. The deflector wheel enables the pool cleaner to manoeuvre half every from pool steps and severe pool wall angles.
2. Position the deflector wheel by clipping it into one of the three positions on the bumper below the lowest step of the pool.

